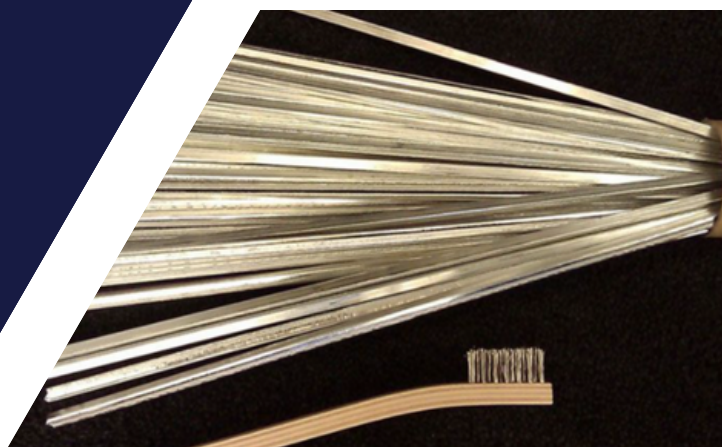




4 SOLDERS EVERY WELDING GAS SUPPLIER NEEDS

For Free
Consultation Call:

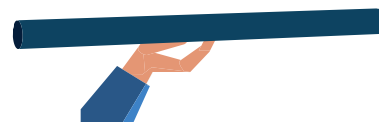
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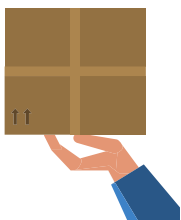
#1 Kapp GalvRepair

This [Tin-Zinc-Lead repair solder](#) is the standard for galvanized surface repair, exceeding ASTM performance standard A780.

- ✓ Excellent cathodic and barrier protection, far superior to Zinc paints and alternative barrier coatings
- ✓ Easy application at low temperatures with any heat source with a broad slushy range of 450-600°F (232-315°C)
- ✓ Cost-effective repair for Galvanized coating defects



Sold as 0.25" x 0.25" x 14" rods. Available in 5 lb. kits with a stainless steel brush and instructions, or in 25 lb. and 50 lb. bulk boxes



Sold as 0.20" x 0.30" x 14" rods. Available in 5 lb. kits with a stainless steel brush and instructions, or in 25 lb. and 50 lb. bulk boxes.

#2 Lead Free Galvanite

This [Tin-Zinc-Copper repair solder](#) is the a lead-free reformulation of our repair solder for galvanized steel that exceeds performance standards as specified by ASTM standard A780.

- ✓ The same excellent cathodic and barrier protection as Kapp GalvRepair, but lead free!
- ✓ Easy application at low temperatures with any heat source.) Melting range 390-570°F (200-300°C).
- ✓ None of the environmental/health concerns of lead



Kappalloy.com



sales@kappalloy.com



1 Klein St
Oil City, PA 16301



KappLead Roofing & Sheet Metal Solders

These [high purity Tin-Lead solders](#) that quickly provide cost-effective joints on most roofing and sheet metal applications.

- ✓ Outstanding flow & consistency that result in fewer failed parts and stronger, more ductile joints.
- ✓ Low temp application & high flow prevent loss of properties & minimize distortion of sheet metal parts
- ✓ Lead in our formulations is 99.99% pure; perfect for **seam soldering** of roof installations & hand soldering
- ✓ Matching fluxes: Kapp's Golden Flux for aluminum & Comet Flux for alloys other than aluminum



Looking for lead free? See KappFree below or visit our website to read about our other alternative KappZapp



Sold as $\frac{1}{16}$ " or $\frac{1}{8}$ " wire on spools,
 $\frac{1}{4}$ " x $\frac{1}{4}$ " x 14" sticks,
or $\frac{1}{2}$ " x $\frac{1}{2}$ " x 15" bars

Composition	Melting Range
63% Tin, 37% Lead	Eutectic @ 361°F (183°C)
60% Tin, 40% Lead	361-370°F (183-191°C)
50% Tin, 50% Lead	361-421°F (183-191°C)
40% Tin, 60% Lead	361-460°F (183-238°C)



KappFree for Plumbing

This [Tin-Copper-Silver solder](#) is a lead-free, cadmium free formulation designed to replace lead solders in stainless steel, copper, & brass plumbing.



Sold as $\frac{1}{16}$ " or $\frac{1}{8}$ " wire on spools,
 $\frac{1}{4}$ " x $\frac{1}{4}$ " x 14" sticks,
or $\frac{1}{2}$ " x $\frac{1}{2}$ " x 15" bars



Complies with NSF/ANSI Standard 372, to NSF/ANSI 61, U.S. Safe Drinking Water Act, as well as European RoHS and REACH directives



ASTM & NSF Food Grade & Potable Water Standards Compliant



Superior strength & corrosion resistance when compared to lead solders



Easy application at low temperatures with any heat source. Melting range 440-500°F (226-260°C)



Matching flux: Kapp Comet Flux for all metals except aluminum and Magnesium



Looking for something stronger for high pressure, cyclical heat exchangers, or HVAC systems? See KappZapp on our website or call us for more information.



Kappalloy.com



sales@kappalloy.com



1 Klein St
Oil City, PA 16301