

**SAFETY DATA SHEET**

GHS SDS Date: 01/01/2025

SDS Name: Kapp509™ and Other Cadmium-Zinc Solders for Most Metals

SDS Number: 170 GHS

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**SECTION I: PRODUCT AND COMPANY INFORMATION**

Product Name: Kapp509™ and Other Cadmium-Zinc Solders for Most Metals

Composition:

Element	CAS Number	ECHA Number
Cadmium	7440-43-9	231-152-8
Zinc	7440-66-6	231-175-3

Company Identification: Kapp Alloy and Wire, 1 Klein Street / PO Box 1188, Oil City, PA 16301-0688 USA

Contact: Telephone: 1-800-327-6533 OR 1-814-676-0613, Email: [info@kappalloy.com](mailto:info@kappalloy.com)**SECTION II: HAZARD INFORMATION****Classification of the mixture according to Regulation (EC) No. 1272/2008 and OSHA 29 CFR 1910**

Acute toxicity, inhalation (Category 3)

Sensitization, respiratory (Category 1)

Germ cell mutagenicity (Category 2)

Carcinogenicity (Category 1A,1B)

Reproductive toxicity (Category 2)

Specific target organ toxicity – repeated exposure (Category 1)

Hazardous to the aquatic environment, acute hazard (Category 1)

Hazardous to the aquatic environment, long-term hazard (Category 1)



GHS08 Health Hazard

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H341 - Suspected of causing genetic defects

H350 - May cause cancer.

H361 - Suspected of damaging fertility or the unborn child.

H372 - Causes damage to organs through prolonged or repeated exposure.



GHS06

H331 - Toxic if inhaled.



GHS09

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects.



GHS06



GHS08



GHS09

Label Elements: Hazard Pictograms

Signal Word: **Danger**

Hazard-determining components of labeling: Cadmium and Zinc

Hazard Statements:

H331 - Toxic if inhaled.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H341 - Suspected of causing genetic defects.

H350 - May cause cancer.

H361 - Suspected of damaging fertility or the unborn child.

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## Precautionary Statements:

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P261 - Avoid breathing dust/fumes/gas/mist/vapors/spray.

P263 - Avoid contact during pregnancy/while nursing.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P271 - Use only outdoors or in a well-ventilated area.

P273 - Avoid release to the environment

P280 - Wear protective gloves, protective clothing, eye protection, face protection

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash

+P302+P352 thoroughly with soap and water to remove any residue. If a rash develops, call a physician.

P305+P351+P338 - IF IN EYES: Flush with water for at least 15 minutes to remove irritant. Remove contact

lenses, if present and easy to do. Continue rinsing. Consult a physician.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P311 - Call a POISON CENTER/ doctor/health care facility. Inform them of composition Section III.

P321 - Specific treatment included on this SDS in Section IV.

P342+311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/health care facility.

P308+P313 - IF exposed or concerned: Get medical advice/attention

P310 - Immediately call a POISON CENTER/doctor

P314 - Get medical advice/attention if you feel unwell.

P363 - Wash contaminated clothing before reuse

P391 - Collect spillage.

P403+233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.

**SECTION III: COMPOSITION / INGREDIENTS**

\*(Hazardous components 1% or greater; Carcinogens 0.1% or greater)

Component	CAS Number	OSHA PEL	ACGIH TLV	Density lbs./in <sup>3</sup> & g/cm <sup>3</sup>	% (optional)
Cadmium (Cd)	7440-43-9	.2 mg/m <sup>3</sup> dust / .1 mg/m <sup>3</sup> fume	.05 mg/m <sup>3</sup> (Dust&Fume)	.312 & 8.636	83 - 60%
Zinc (Zn)	7440-66-6	5mg/m <sup>3</sup> (oxide fume)	5mg/m <sup>3</sup>	.257 & 7.114	17 - 40%

No other hazardous material is present in concentrations greater than 1% (0.1% for Carcinogens)

NA = Not Applicable NE = Not Established NAIF = No Applicable Information found

**SECTION IV: FIRST AID MEASURES**

**Ingestion:** NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. Have victim rinse mouth thoroughly with water. DO NOT INDUCE VOMITING. Have victim drink 2-8 oz. (60-240ml) of water. If vomiting occurs naturally, have victim rise mouth with water again. Immediately obtain medical attention and bring a copy of this SDS.

**Skin Contact:** *Dust:* Remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Wash gently and thoroughly with lukewarm gently flowing water and non-abrasive soap for 5 minutes. If irritation persists, repeat flushing. Obtain medical advice. Completely decontaminate clothing, shoes and leather goods before reuse or else discard. *Molten Metal:* Flush contact area to solidify and cool, but do not attempt to remove encrusted material or clothing. Cover burns and seek medical attention immediately.

**Inhalation:** Remove source of contamination or move victim from exposure area to fresh air immediately. If breathing is difficult, trained personnel should administer medical oxygen. DO NOT allow victim to move around unnecessarily. Treat pulmonary edema as a priority, even if no symptoms (i.e. wheezing, coughing, shortness of breath, tec.) are apparent.

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Symptoms of pulmonary edema can be delayed up to 48 hours after exposure. Quickly transport victim to an emergency care facility.

**Eye Contact:** Do not allow victim to rub eye(s). Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing, while holding eyelid(s) open. If irritation persists, immediately obtain medical attention. DO NOT attempt to manually remove anything stuck to the eye. Immediately call a POISON CENTER or doctor/physician.

### SECTION V: FIRE FIGHTING MEASURES

Flash point & Methods Used: N/A

Auto Ignition Temperature: N/A

Flammability Limits:

(in air, % by volume) LEL: N/A and UEL: N/A

Extinguisher Media:

CO<sub>2</sub> or dry chemical extinguisher.

**DO NOT USE WATER ON MOLTEN METAL:  
LARGE FIRES MAY BE FLOODED WITH WATER FROM A DISTANCE**

Special Fire Fighting Procedures

Use NIOSH/MSHA-approved self-contained breathing apparatus and full protective clothing if involved in fire.

Unusual Fire and Explosion Hazards

Finely divided dust may form explosive mixture with air.

**NEVER DROP WATER OR LIQUIDS INTO MOLTEN SOLDER.**

**\*Do not plunge damp or wet solder bars/pieces into molten solder**

**\*Alloys which contain Cadmium should never be heated to extremes beyond melting range**

### SECTION VI: ACCIDENTAL RELEASE MEASURES

Steps to be taken if material is spilled or released:

- Solder is solid / recyclable
- Vacuuming is recommended for accumulated metal dust from saw/grind operations.

### SECTION VII: HANDLING AND STORAGE

Precautions to be taken in handling and storage:

- Dry storage; ambient temperature

Other Precaution / Special Handling:

**Wet or moist ingot(s) WILL present an explosion hazard when submerged in molten solder.**

**\*AVOID FIRE/EXPLOSION RISKS. Always preheat ingot before charging into furnace.**

### SECTION VIII: EXPOSURE CONTROLS / PERSONAL PROTECTION



**Respiratory Protection:** An authority approved or compliant marked air-purifying respirator with a fume/dust chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or if in powder form. Avoid inhalation of dust/fumes/vapors. Additional respiratory protection maybe required based on work conditions.

**Eye Protection:** Approved safety glasses/welding goggles, appropriate to your procedure, should be worn.

**Ventilation:** Local Exhaust: YES; Mechanical: YES Special: Conform to your regulatory statutes.

**Engineering Controls:** Exhaust ventilation is required to control any air contaminants containing Cadmium. Control concentration of all components so that their permissible exposure limits are not exceeded.

**Skin:** Gloves-leather or impervious (vinyl) type. Heat resistant gloves if handling hot metal. Safety type boots. Personal protective equipment is recommended when working with molten metal to avoid burns.

**Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. Follow standard Cadmium work practices as established under governmental regulations.

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Other: \*Conform to all local, state, federal regulations.

See also: 29 CFR 1910.132 - 29 CFR 1910.140. *Personal Protective Equipment*  
29 CFR 1910.251 - 29 CFR 1910.257. *Welding, Cutting and Brazing***SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES**

Boiling Point: Cd @ 1409°F / 765°C and Zn @ 1665°F / 907°C  
 Melting Point: 265 to 316°C / 509 to 600°F  
 Vapor Pressure (mm Hg.): **CADMIUM ONLY: Health Significance ONLY >500°C**  
 Vapor Density (AIR = 1): N/A  
 Density: .3027 lbs/cu in or 8.377g/ml  
 Solubility in Water: 0 (solid)  
 Evaporation Rate (Butyl Acetate = 1): N/A  
 Appearance and Odor: Lustrous, silver metal; odorless / various shapes and sizes.

**SECTION X: STABILITY AND REACTIVITY**

Stability: Stable  
 Conditions to avoid: None  
 Incompatibility (materials to avoid): Strong Acids, Strong Alkalis  
 Hazardous Decomposition Products: None; Hazardous Polymerization will not occur

**SECTION XI: TOXICOLOGY INFORMATION**

Cadmium (Cd): Fume produces metal fume fever which may result in severe tracheobronchitis, pneumonitis, pulmonary edema. Suspected acute inhalation exposure to Cadmium must be treated for pulmonary edema (throat dryness, cough, headache, vomiting, chest pains, and chills) by a physician. Delay until onset of pulmonary involvement may result in death. Cadmium is transported via blood and stored in liver and kidneys. Can cause kidney damage. Chronic overexposure to Cadmium has been reported to cause an increased incidence of cancer of the prostate in men.

Zinc (Zn): Excessive inhalation of zinc oxide fumes may produce symptoms known as "zinc shakes" which are flu-like and usually cease when the individual is removed from the source.

IT IS UNLIKELY THAT NORMAL EXPOSURE (USING APPROPRIATE PROTECTIVE EQUIPMENT)  
WILL RESULT IN ILLNESS.

\*0 = Insignificant    1 = Slight    2 = Moderate    3 = High    4 = Extreme

	Health	Flammability	Reactivity	Special
<b>NFPA Rating</b>	2	0	0	0
<b>HMIS Rating</b>	2	0	0	0

**SECTION XII: ECOLOGY INFORMATION**

Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. This product will not biodegrade. It will oxidize if left out in the elements. General notes: Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Danger to drinking water if even extremely small quantities leak into the ground.

**Results of PBT and vPvB assessment:** PBT: Not applicable; vPvB: Not applicable.

**SECTION XIII: DISPOSAL CONSIDERATION**

Waste Disposal Method

- Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- Disposal must be made according to official regulations. Dispose of according to federal, state, local, international, and OSHA regulations. . In Europe follow the Special Waste Regulations. Avoid release to the environment.

**SECTION XIV: TRANSPORT INFORMATION**

**Ground - DOT Proper Shipping Name: Solder**  
Not regulated for transport by US DOT.

**Air - IATA Proper Shipping Name: Solder**  
Not regulated for air transport by IATA.

**SECTION XV: REGULATORY INFORMATION**

SARA Title III Program: This product contains the following toxic chemicals subject to the reporting requirements of EPCRA of 1986 and 40 CFR 372

CHEMICAL NAME	CAS NO.	% / WEIGHT
Cadmium (Cd)	7440-43-9	83 – 60%

**UNITED STATES**

HCS Classification: Toxic Material, Irritating material, carcinogen, target organ effects.

U.S. Federal Regulations: All ingredients comply with applicable rules or orders under US TSCA.  
All components are listed or exempted.

SARA 313  
Form R - Reporting Requirements: Cadmium  
Supplier Notification: Cadmium

California Prop. 65: This product contains a substance known to the State of California to cause cancer and birth defects or other reproductive harm. More information at [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

WHMIS (Canada): Class D-2A: Material causing other toxic effects (very toxic). CEPA DSL: Cadmium.

Reach Directive 1907/2006: Contains Cadmium, a Substance of Very High Concern (SVHC).

**SECTION XVI: OTHER INFORMATION**

This information must be included in all SDS that are copied and distributed for this material.

**GOOD HOUSEKEEPING PROCEDURES SHOULD BE MAINTAINED.  
PERSONNEL SHOULD WASH THOROUGHLY BEFORE SMOKING OR EATING  
FOOD AND DRINK SHOULD NOT BE CONSUMED, TOBACCO PRODUCTS USED, OR COSMETICS  
APPLIED IN AREAS WHERE EXPOSURES EXIST.**

Please retain this sheet for your files. Kapp Alloy maintains a file of Safety Data Sheets (SDS) for each alloy produced in compliance with Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) & various right-to-know laws.

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to Kapp Alloy and Wire, Inc. at the time of issue. It is our policy to include an SDS with initial orders for each product. This submission is to become a matter of record and need not accompany subsequent shipments for the same product to the same customer. The information contained on this sheet is intended solely for employee health and safety education and not for contract specification purposes. No warranty, guarantee, or representation is made by Kapp Alloy and Wire, Inc., nor does Kapp Alloy and Wire, Inc. assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances. Should you need additional information, contact us.